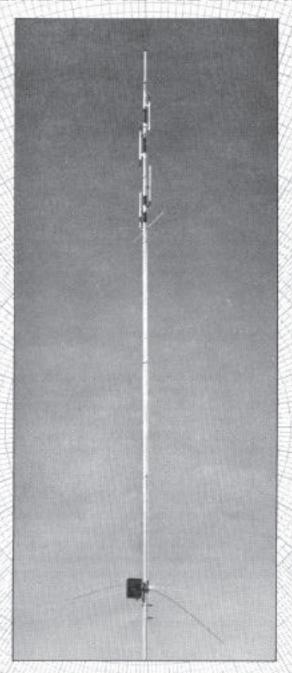
ASSEMBLY AND INSTALLATION



R5 10,12,15,17,20 METERS



WARNING

THIS ANTENNA IS AN ELECTRICAL CONDUCTOR. CONTACT WITH POWER LINES CAN RESULT IN DEATH OR SERIOUS INJURY. DO NOT INSTALL THIS ANTENNA WHERE THERE IS ANY POSSIBILITY OF CONTACT WITH OR HIGH VOLTAGE ARCOVER FROM POWER CABLES OR SERVICE DROPS TO BUILDINGS. THE ANTENNA, SUPPORTING MAST AND/OR TOWER MUST NOT BE CLOSE TO ANY POWER LINES DURING INSTALLATION REMOVAL OR IN THE EVENT PART OF THE SYSTEM SHOULD ACCIDENTLY FALL. FOLLOW THE GUIDELINES FOR ANTENNA INSTALLATIONS RECOMMENDED BY THE U.S. CONSUMER PRODUCT SAFETY COMMISSION AND LISTED IN THE ENCLOSED PAMPHLET.

Your Cushcraft R5 vertical antenna is designed and manufactured to give trouble free service. The antenna will perform as specified if the instructions and suggestions are followed and care is used in assembly and installation. When checking the components received in you antenna package use the parts list on page 8. Parts are also listed beside each diagram. If you are unable to locate any tube or component, check the inside of all tubing. IMPORTANT: Save the weight label from the outside of the carton. Each antenna is weighed at the factory to verify the parts count. If you claim a missing part, you will be asked for the weight verification label.

PLANNING

Plan your installation carefully. If you use volunteer helpers be sure that they are qualified to assist you. Make certain everyone involved understands that you are the boss and that they must follow your instructions. If you have any doubts at all, employ a professional antenna installation company to install your antenna.

LOCATION

Extreme care must be used for your safety. Although the R5 will operate in almost any location, it will perform best if it is in the clear. Surrounding objects such as trees, power lines, other antennas, etc., will reduce its efficiency. Mount the antenna as high and in the clear as possible.

Your R5 is a half wavelength vertical which does not require traditional ground radials. Your roof top, balcony, garden, motor home, porch, deck, or tower top etc, are all suitable locations for the R5. Do not install the R5 over or in close proximity to a ground radial system since it may detune the antenna. YOU MUST INSURE THAT NEITHER PEOPLE OR PETS CAN COME IN CONTACT WITH YOUR ANTENNA WHILE IT IS IN OPERATION. DEADLY VOLTAGES AND CURRENTS MAY EXIST. ALSO, SINCE THE EFFECTS OF EXPOSURE TO RF ARE NOT FULLY UNDERSTOOD, LONG TERM EXPOSURE TO INTENSE RF FIELDS IS NOT RECOMMENDED. THERE ARE FOUR WARNING STICKERS WHICH MUST BE ATTACHED TO THE COUNTERPOISE GROUND RADIALS AS SHOWN IN FIGURE 2.

SYSTEM GROUNDING

Direct grounding of the antenna, mast, and tower is very important. This serves as protection from lightning-strikes and static buildup, and from high voltage which is present in the radio equipment connected to the antenna. A good electrical connection should be made to one or more ground rods (or other extensive ground system) directly at the base of the tower or mast, using at least 10AWG ground wire and non-corrosive hardware. For details and safety standards, consult the National Electrical Code. You should also use a coaxial lightning arrester. Cushcraft offers several different models, such as the LAC-1, LAC-2 or the LAC-4 series.

ASSEMBLY

Assemble the antenna by following steps 1 through 6. After assembly, adjust the antenna, if necessay, by following the procedures in next paragraph.

ADJUSTMENT

The dimensions shown in figure 4 normally allow proper operation on all bands. The following procedures compensate for variations from one installation to another. Adjustments should be made to the R5 beginning with the section between the base and the first trap. This controls 10 meter operation. Attach a good quality VSWR bridge in the coaxial cable as close to the antenna as possible. Measure the VSWR across the 10 meter band. If the lowest readings are not near your favorite frequencies the following adjustments may be made. If the frequency of the lowest VSWR is too high then lengthen dimension A by 1 inch (2.54 cm), (figure 4). This will lower the operating frequency. If you would like to raise the frequency of 10 meters, dimension A should be shortened. Check the VSWR to see if the lowest reading is on the proper frequency. If it is satisfactory you may use this procedure to adjust dimension B for 15 meters, C for 17 meters and dimension D for 20 meters. The antenna does not need to be adjusted for 12 meter operation. When the antenna is completely assembled and tuned check all fasteners to be sure that they are tight.

INSTALLATION

Following the guidelines in the LOCATION paragraph, place your antenna in its operating location. The base section will conveniently fit over a 1.7/8" (4.8 cm) OD or smaller tube. Now connect your feedline to the R5. Run the feedline to your operating position. Attach the feedline to your transceiver. If you plan to install the antenna in a salty or corrosive environment, you may want to consider coating it with a clear marine varnish or equivalent after assembly.

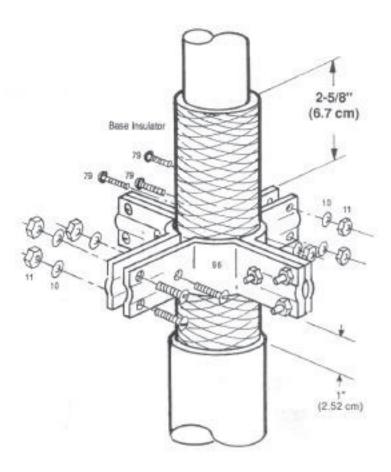
ROD BRACKET ASSEMBLY

KEY	PIN		DESC	SIZE	QTY
10	010010	©	LOCK WASHER	#8	12
11	010011	8	HEX NUT	8-32	12
79	010079	0	MACHINE 8-32 x 1/2" SCREW (1.27 on)		12
96	202296		ROD BRACKET		4

#1-ASSEMBLE GROUND ROD BRACKETS

Using figure 1 assemble the rod brackets. First assemble two rod brackets leaving the screws and nuts loose. Now assemble a second set of these brackets. Attach the two halves loosely around the base insulator.

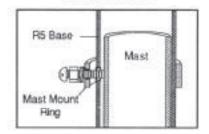
FIGURE 1 ROD BRACKET ASSEMBLY



BASE ASSEMBLY PARTS

KEY	P/N		DESC	SIZE	QTY		
83	010083	9mmmm	MACHINE SCREW	1/4-20 x 1-1/4* (3.2 cm)	2		
84	010064	e	MACHINE SCREW (3.2 cm) LOCK (3.2 cm) LOCK (4 cm) HEX (6 cm) HEX NUT MAST MT. RING ROD BRACKET MACHINE STRAP MACHINE 8-32 x 1/2" cm) LOCK WASHER HEX (1.27 cm) LOCK WASHER HEX NUT LOCK WASHER HEX NUT LOCK WASHER HEX NUT LOCK WASHER HEX 10-24 NUT MARNING (25 x 122 cm) WARNING LABEL SILICONE PACKET CONNECTOR		2		
85	010085	6	0.0000.0	1/4-20	2		
90	200090		100 A 10				
96	202296		1 1 1 1 m m	4			
294	192294	© MINISTERNATION ©			1		
79	010079	() 	MACHINE 8-32 x 1/2"				
t0	010010			15			
11	010011	9		8-32	15		
233	010233	-		#10	1		
220	010220		1.1900.1	Devotors:			
186	221186		A	.1" x 48" (.25 x 122 cm)	4		
326	290326	111		4			
116	240116	C STATE CONTRACT					
115	050115	cushcraft	CONNECTOR BOOT		1		
	MN-5		IMPEDANCE MATCHING ASSEMBLY		1		

FIGURE 3A MAST MOUNT RING



#2 - ASSEMBLE BASE

Referring to figure 2, attach the Impedance Matching Box (MN-5) to the radiator bracket as shown. To do this you may have to rotate the radial rod bracket assembly slightly if it is in the way. Holding the box with the pre-attached bracket on the bottom and next to the mast mount tube, lift the box so the mounting bolts on the top of the box go through the holes in the upper mounting bracket. Attach the bottom of the box to the protruding screw (figure 3). Attach braid 294 between the box and the rod brackets as shown. Next assemble and position the mast mount rings (90). Be sure the locking screws in the mast mount ring go through the pre-drilled holes in the R5 base (figure 3A). The IG rods should be attached later during step 5.

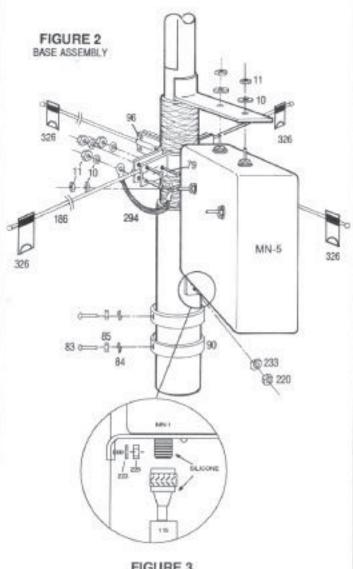


FIGURE 3
FEEDLINE CONNECTION

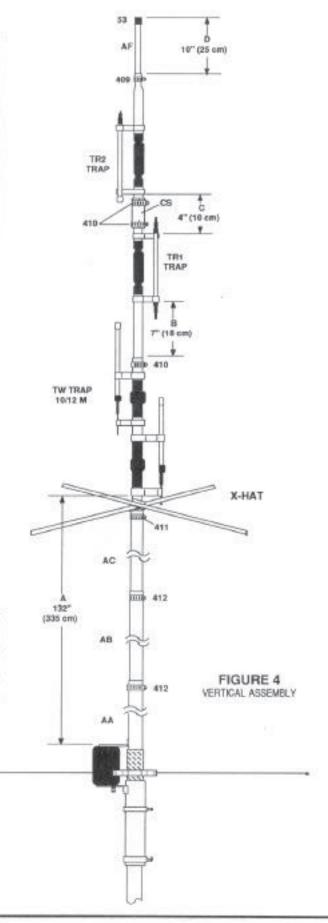
Oversized connector hole at base of black box is for moisture drainage.

VERTICAL ASSEMBLY PARTS

KEY	PIN		DESC	SIZE	QT
409	030409	ਰ	WORM CLAMP	7/8" (2:22 cm)	1
410	030410	5	WORM CLAMP	1* (2.54 cm)	3
411	030411	Ö	WORM CLAMP	1 1.4" (3.2 cm)	1
412	030412	Ö	WORM CLAMP	1.1/2" (3.8 cm)	2
53	060053	•	PLASTIC CAP	1/2" (1.27 on)	1
AF		~~h	ALUM TUBING	1/2 x 16" (1.3 X 40.6 cm)	1
AC			ALUM TUBING	1 1/8 x 48" (2.9 x 122 cm)	1
AB			ALUM TUBING	1 1/4 x 48* (3.2 x 122 cm)	1
AA			BASE SECTION	48* (122 cm)	1
TW			10 & 12 M TRAP		1
TR1		-	15 M TRAP		1.
TR2			17 M TRAP		1
cs		E-3	ALUM TUBING	1" x 3-1/2" (2.54 X 8.9 cm)	1

#3 ASSEMBLE VERTICAL

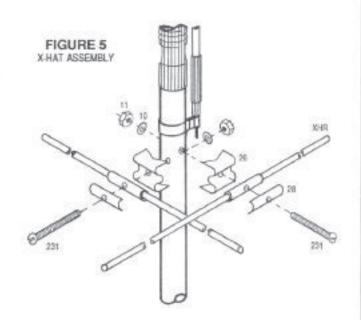
When the base section assembly is completed, place worm clamp (412) over the top of the base tube (AA). Insert tube AB in 4 inches (10 cm) and tighten the clamp. Continue the same procedure with AC. Note the measurement points shown in figure 4 and then attach trap assemblies TW, TR1 and TR2. The arrows that are on the labels affixed to the traps must point up for assembly. The external trap capacitors should alternate from left to right as you assemble the antenna. Install tube AF with clamp 409 as shown. Use care in setting the radiator dimensions as shown on the drawing.



#4 - ASSEMBLE X-HAT

Assemble and attach the X-hat to trap TW as shown in figure 5.

KEY	P/N		DESC	SIZE	QTY	
26	190026	5	FORMED BRACKET	7/8" (2.2 cm)	2	
XHR			X-HAT ROD	3/16 x 36* (.5 x 91,4 cm)	2	
231	010231	0===	MACHINE 8-32 x 1 3/4" SCREW (4.4 cm)		2	
10	010010	©	LOCK #8 WASHER		2	
11	010011	9	HEX 8-32 NUT		2	
28	190028	0	ALUM HALF WASHER		2	



#5 - ATTACH IG RODS

Attach the 48 inch (122 cm) IG rods to the rod bracket on the antenna base. Slip them into the slots on the end of the bracket and firmly tighten the machine screws and nuts (figures 1 and 2). Attach warning labels 326 to the ends of the IG rods as shown in figure 2.

#6 - FEEDLINE

We have provided a weatherproof boot for the PL-259 connector on your feedline. Follow figure 3 on page 3 to install it. Insert the antenna end of you coax through the small end of your connector boot. Many cables are very tight which results in an excellent weather seal. Attach the PL-259 to the end of your coax. Spread the silicone on the threads of the antenna connector. Silicone should not be spread on the center pin. Apply the remaining silicone to the outside of the connector. Slip the boot over the connector, until it touches the bracket.

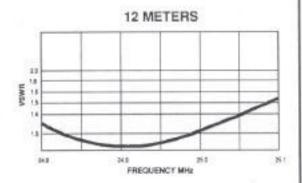
SPECIFICATIONS:

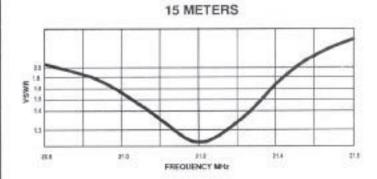
10, 12, 15, 17, 20 Frequency Meters Electrical Wavelength Half-wave Each band VSWR 1.2:1 Typical 10m (2.0-1.7 MHz), 12m (100 KHz), 2:1 Bandwidth 15m (400 KHz), 17m (100 KHz), 20m (300 KHz) Power Rating, Watts PEP Radiation Angle Typical At Horizon Frequency Selection Horizontal Radiation Pattern Degrees Automatic 360* 17' (5.2) Height, ft. (m) 1.5-1.75 (3.8-4.4) Mast Size Range, in. (cm) Wind Load, ft² (m²) 1.4 (.13) Weight, lb. (kg) 8.7 (4)

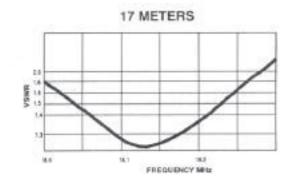
TYPICAL VSWR CURVES

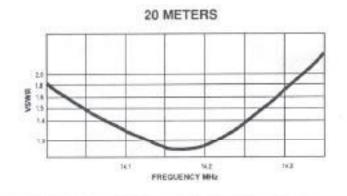
10 METERS

FREQUENCY MFtr









MASTER PARTS LIST

KEY	P/N	DESCRIPTION	QTY	KEY	P/N	DESCRIPTION	QTY
AA.		Base Section Assembly, 1-3/8" x 48" (2.8 x 121.9 cm)	1	84	010084	1/4" (.63 cm) stainless steel split lock washer	2
AB		1-1/4" x 48" (3.2 x 121.9 cm) aluminum tube	1	85	010085	1/4-20 stainless steel hex nut	2
		slotted one end		220	010220	10-24 stainless steel hex nut	1
AC:		1-1/8" x 48" (2.8 x 121.9 cm) aluminum tube	1	231	010231	8-32 x 1-3/4" (4.44 cm) stainless steel machine screw	2
		slotted one end	18.4	233	010233	#10 stainless steel split lock washer	. 1
AF		1/2" x 16" (1.27 x 40.6 cm) aluminum tube	1	409	030409	7/8" (2.22 cm) stainless steel worm clamp	1
XHR		3/16" x 36" (.4 x 91.4 cm) aluminum rod with #18	2	410	030410	1" (2.54 cm) stainless steel worm clamp	3
		hale drilled mid point		411	030411	1-1.4" (3.17 cm) stainless steel worm damp	1
CS		1" x 3-1/2" (2.54 x 8.9 cm) aluminum tube	1	412	030412	1-1/2" (3.81 cm) stainless steel worm clamp	2
186	221186	0.100" x 48" (.25 x 121.9 cm) stainless steel rod with	4	115	050115	Viryl connector boot	1
		ball tip one end	881.1	53	050053	1/2" (1.27 cm) black plastic cap.	1
TW.		10-12 meter Trap Assembly 30" (76 cm)	1	26	190026	7/8" (2.22 cm) formed aluminum bracket with #8 hole	2
TR1		15 meter Trap Assembly 20" (51 cm)	1	28	190028	Aluminum half washer	2
TR2		17 meter Trap Assembly 18-1/4" (46.3 cm)	1	96	202296	7/8" x 3-3/4" (2.22 x 9.52 cm) radial clamp	4
MN-5		Impedance Matching Box Assembly	1	90	200090	Mast mounting ring	2
79	010079	8-32 x 1/2" (1.27 cm) stainless steel machine screw	12	116	240116	Slicone grease packet	1
10	010010	#8 internal tooth lock washer	17	326	290326	Warning label	4
11	010011	8-32 stainless stool hex nut	17	294	102294	Jumper Strap	1
83	010083	1/4-20 x 1-1/4" (3.2 cm) stainless steel machine screw	2	2000	ONG OPEN,	(0.50°08-0.04°08)	

LIMITED WARRANTY

Cushcraft Corporation, P.O. Box 4680, Manchester, New Hampshire 03108, warrants to the original consumer purchaser for one year from date of purchase that each Cushcraft antenna is free of defects in material or workmanship. If, in the judgement of Cushcraft, any such antenna is defective, then Cushcraft Corporation will, at its option, repair or replace the antenna at its expense within thirty days of the date the antenna is returned (at purchasers expense) to Cushcraft or one of its authorized representatives. This warranty is in lieu of all other expressed warranties, any implied warranty is limited in duration to one year. Cushcraft Corporation shall not be liable for any incidental or consequential damages which may result from a defect. Some states do not allow limitations on how long an implied warranty lasts or exclusions or limitations of incidental or consequential damages, so the above limitation and exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. This warranty does not extend to any products which have been subject to misuse, neglect, accident or improper installation. Any repairs or alterations outside of the Cushcraft factory will nullify this warranty.



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